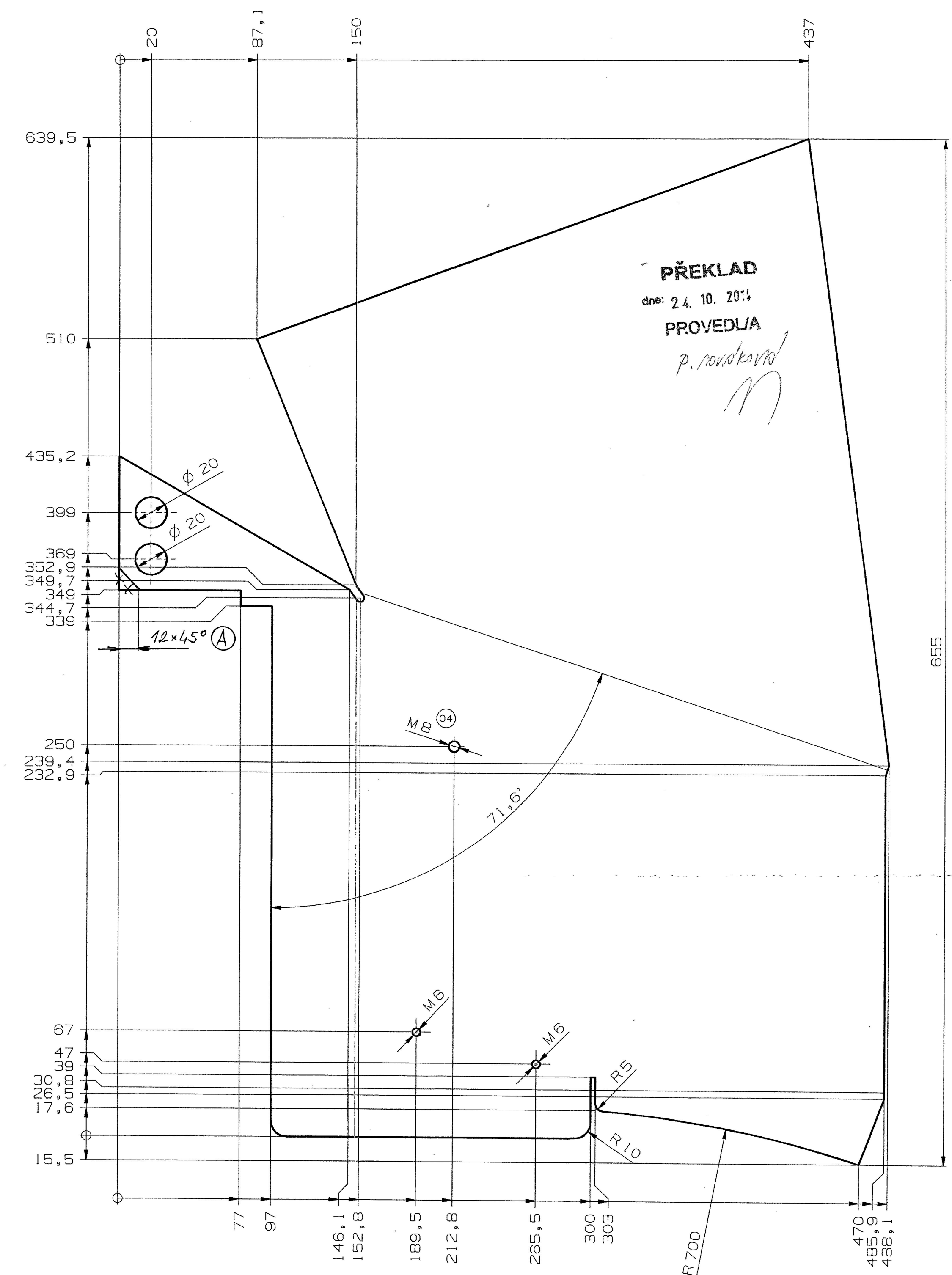
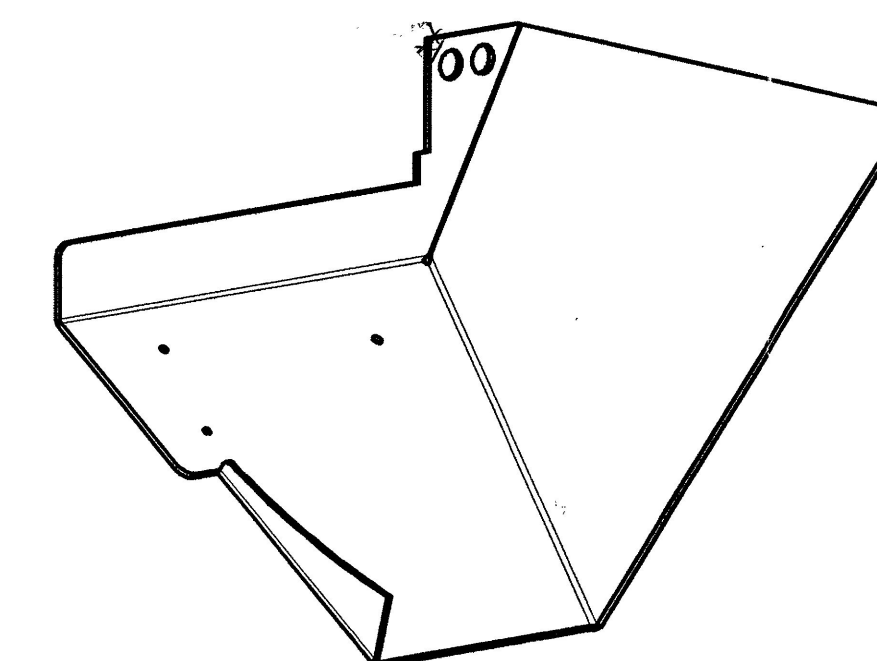


SECTION F-F



SCALE 1:5



① ZM/16/00307 TECHNOL. ZMĚNA SRAŽENÍ HRANY
Z DŮVODU SVARU. 12x45° 15.3.2016 ing. Jluvar
CHYBĚNÍ ROZMĚRŮ PŘEVZAT Z 3D MODELU
NEBO DXF
16-03-2016
ARCHIV 5
Fehlende Masse dem 3D-Modell
oder DXF entnehmen /
For missing dimensions
refer to 3d-file or DXF

VÝPOČET. TOLERANCE PRO:

POLEH ACETYLENEM
- K LASEREM
OHYBÁNÍ

General tolerances for oxyacetylene cutting DIN EN ISO 9013 - B		1:2	A1	Standard Label		To MOVE THREAD M6		Name		Date	Count	Change	Name	Date	Count	Change
		Bend Tolerance see Welding Tolerance see General Tolerance see Surface Condition see Lower-Cut Tolerance see	DIN 6930 - 2 - m DIN EN ISO 5828-01 DIN ISO 2768 - m DIN ISO 1902	KRAU KOERLAN		30.04.2013		Material: B570		Theor. Weight (kg): 6.9						
General tolerances for laser cutting DIN 2310 - S - L up to 3mm / -K over 3mm		Name Versteifung														
General tolerances for milling / bending DIN 6930 - 2 - m		Additional Text														
		DIN 2310-S-L up to 3mm / -K over 3mm Copyright reserved to ISO 15016				Mat.-Nr.		Doc-Nr.		2000132001		Version 04				

APPROVED FOR Serienfrei (F4)

Welding Construction according to "Werknorm 43"

Surface Quality according to "Werknorm 40"

Theor. Weight according to "Werknorm 2003"

Material according to "Werknorm 51"

GEWINDE M8 VERSETZT TO MOVE THREAD M8

LNZSCHMIG 24.09.2014 KIT805

Name Date

Doc-Nr 2000132007 Version 04